



Army ESD Efforts

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Report Documentation Page				Form Approved OMB No. 0704-0188	
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1. REPORT DATE NOV 2003		2. REPORT TYPE		3. DATES COVERED 00-00-2003 to 00-00-2003	
4. TITLE AND SUBTITLE Army ESD Efforts				5a. CONTRACT NUMBER	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER	
6. AUTHOR(S)				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) U. S. Army Research Laboratory, Aberdeen Proving Ground, MD, 21005				8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)				10. SPONSOR/MONITOR'S ACRONYM(S)	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S)	
12. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release; distribution unlimited					
13. SUPPLEMENTARY NOTES 23rd Replacement of Hard Chrome Plating Program Review Meeting, November 18-19, 2003, Cape Canaveral, FL. Sponsored by SERDP/ESTCP.					
14. ABSTRACT					
15. SUBJECT TERMS					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT Same as Report (SAR)	18. NUMBER OF PAGES 12	19a. NAME OF RESPONSIBLE PERSON
a. REPORT unclassified	b. ABSTRACT unclassified	c. THIS PAGE unclassified			



Army ESD Accomplishments

- **Training complete at Anniston Army Depot (ANAD)**
- **Training session held at ARL attended by:**
 - **Boeing – Philadelphia**
 - **Sikorsky**
 - **Johns Hopkins University**
 - **Johns Hopkins Applied Physics Lab (APL)**
- **ANAD has completed repair of M1A1 Cannon Cradle**
- **CCAD has identified none rotating parts to be considered for ESD repair**

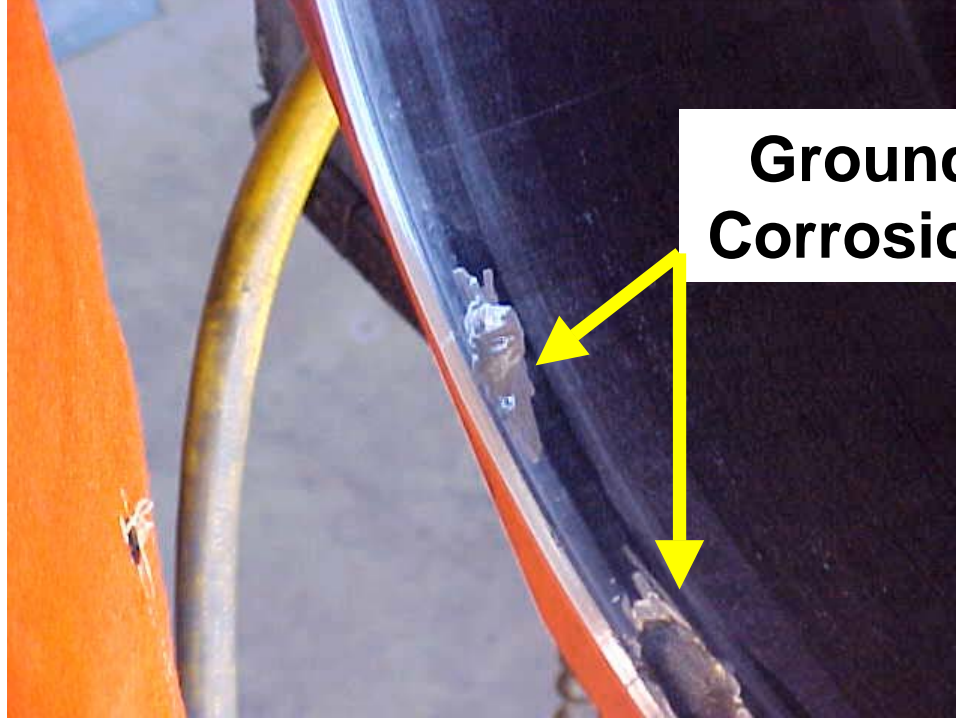


M1A1 Cannon Cradle Repair

- Large corrosion pits in chromed part
1/8" by 3/8" – 0.060" deep
- Build up pits with base material, 4130 steel
- Part cost approximately \$25K
- 75 damaged parts in storage
- Reclamation procedure has engineering approval
- Candidate parts list being reevaluated based on training and success with cradle repair



M1A1 Cannon Cradle Repair



**Ground Out
Corrosion Pits**



**Build up
in
Progress**

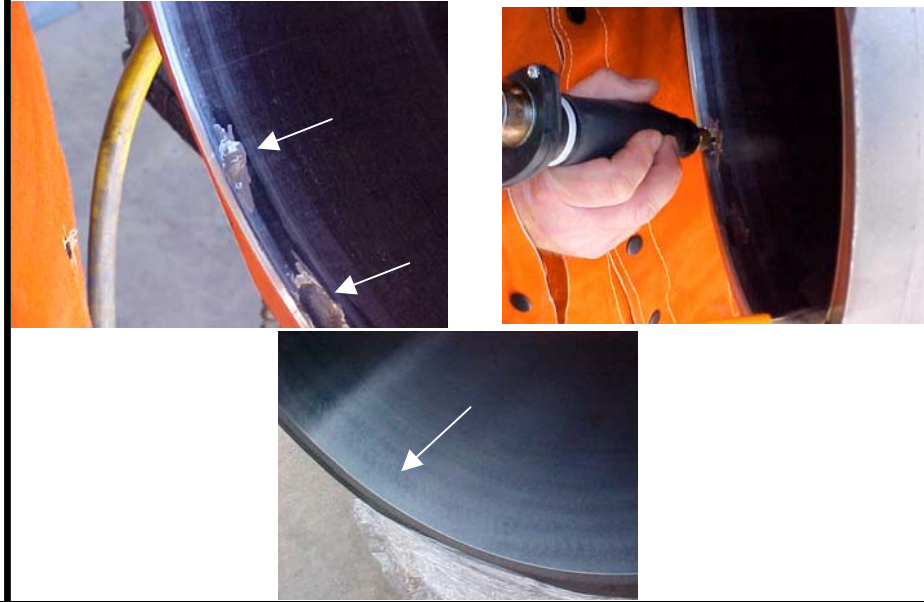


**Repaired Area
After Plating**

Success Story – Electrosark Deposition

The Problem:

- M1A1 Abrams Tank Gun Cradle Corrosion
- No Ability to Repair Large Pits
- Cradles in ~ 10% of Tanks Overhauled are Defective
- Deeply Corroded Cradles are Discarded



The Program:

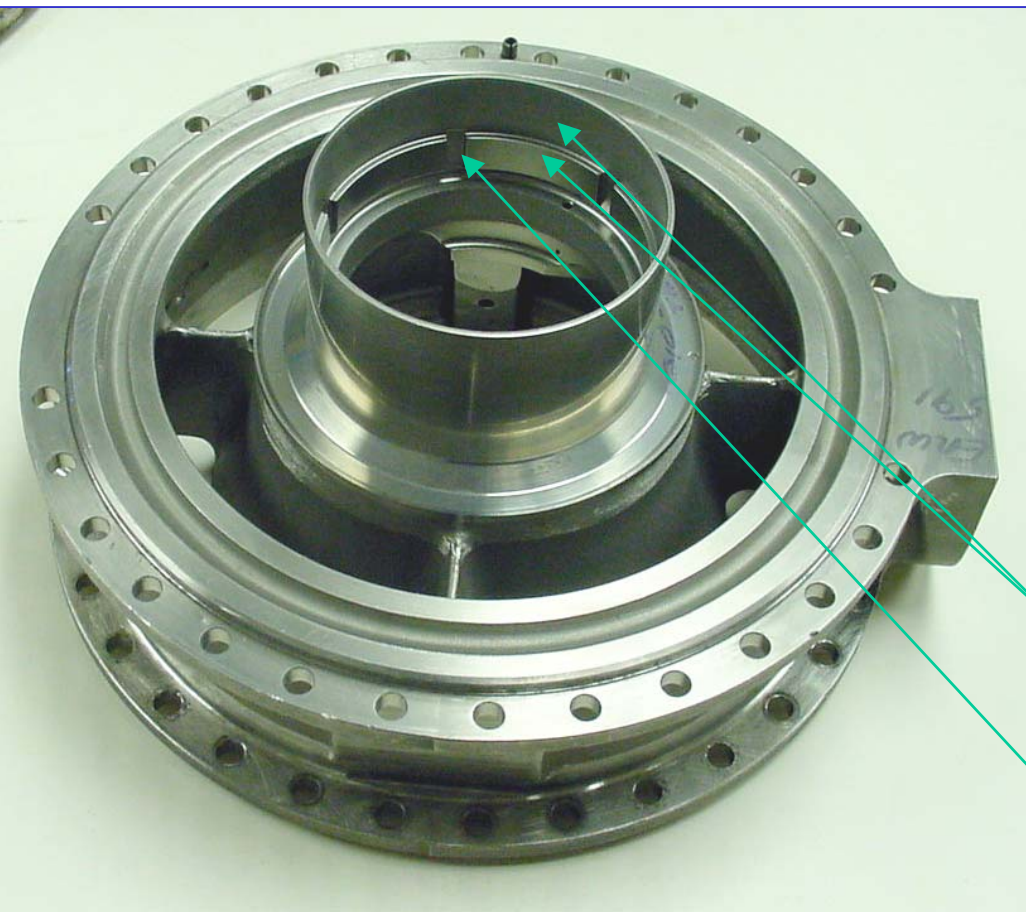
- Electrosark Deposition Process for Chromium Extended under SERDP
- Under Dem/Val in ESTCP
- Process Adapted by Anniston Army Depot to Repair Gun Cradles
- Process Implemented as Process PMD-03-39

Payoff:

- Reclamation of Serviceable Gun Cradles
- Cost Saving of \$360K per year at Anniston
- Cost of Cradle = \$25K
- Cost of Repair = \$770.00



M1 Intermediate Compressor Housing



- **Chrome plating performed in very localized areas**
- **Very complex geometry for HVOF thermal spray**
- **Ideal for ESD**

Chrome-plated areas

No coating allowed



TACOM/TARDEC

- Repair of flaws in Cr plating of 4130 rod
- Valve seat resurfacing
- Drive shaft yoke
- Examining list of applications being considered for laser repair
- Revising list of candidate parts based on successful experience with cradle repair



Technical

- Primary Technical Requirements
 - Wear
 - Corrosion resistance
- POCs
 - Tony Pollard, ANAD
 - Roger Wood TACOM-TARDEC
 - Jeremy Turner, ANAD



AMCOM/CCAD

- CCAD Dir Engineering Services is interested
- AMCOM/AMRDEC are decision making authorities
- T700 Stage 2 Blisk
- SH-60 Landing Gear
- Additional T700 Components



AMCOM/CCAD Technical

- Technical Requirements
 - Fatigue testing laboratory repair simulations
 - Endurance testing
 - Corrosion & wear (Cr repair applications)
- POCs
 - Kirit Bhansali AMRDEC Ch, Materials
 - Jim Holiday, CCAD Industrial Engr Div
 - Elaine Lambert, CCAD Materials Lab



ARL Support

- AMCOM & TACOM Applications
 - Define performance criteria
 - Develop test protocol
 - Execute lab and component testing
- Materials Characterization
- R&D Unique Coating Applications
 - HVOF/HVAF/Cold Spray/ESD



ARL Planned Efforts

- Metallurgical Characterization
 - HAZ
- Mechanical
 - Fatigue testing
- Corrosion
- Wear Resistance